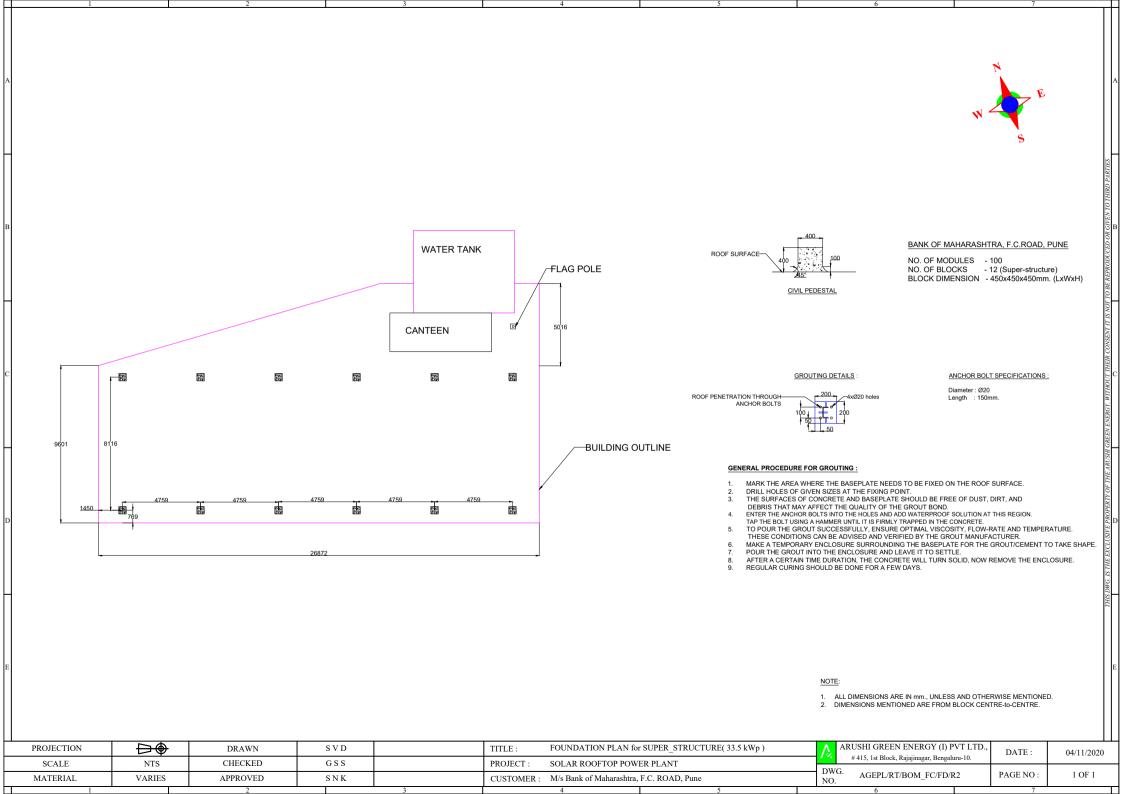
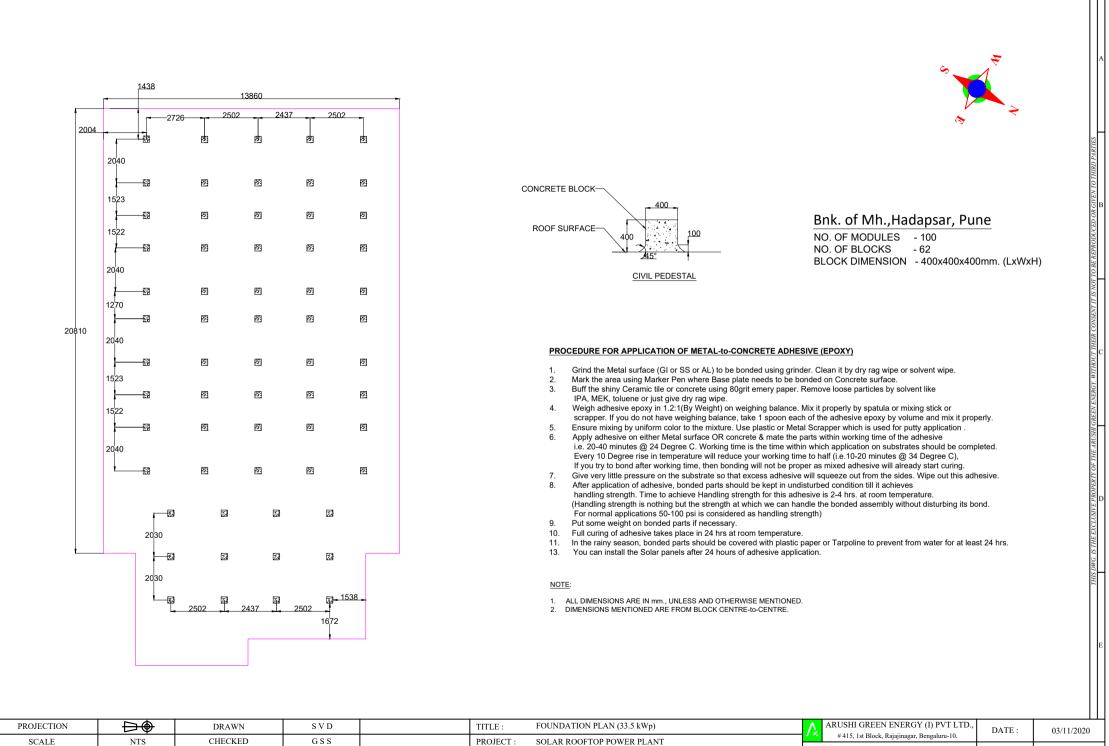


PROJECTION	⊅	DRAWN	SVD	T.	TITLE :	FOUNDATION PLAN (30.15 kWp)		ARUSHI GREEN ENERGY (I) PVI LID.,	DATE:	03/11/2020
SCALE	NTS	CHECKED	GSS	P!	PROJECT :	SOLAR ROOFTOP POWER PLANT	DWG	# 415, 1st Block, Rajajinagar, Bengaluru-10.		
MATERIAL	VARIES	APPROVED	SNK	C	CUSTOMER :	M/s Bank of Maharashtra, Bajirao road, Pune	NO.	AGEPL/RT/BOM_BJR/FD/R1	PAGE NO:	1 OF 1

-2502-

X.





CUSTOMER:

M/s Bank of Maharashtra, Hadapsar, Pune

MATERIAL

VARIES

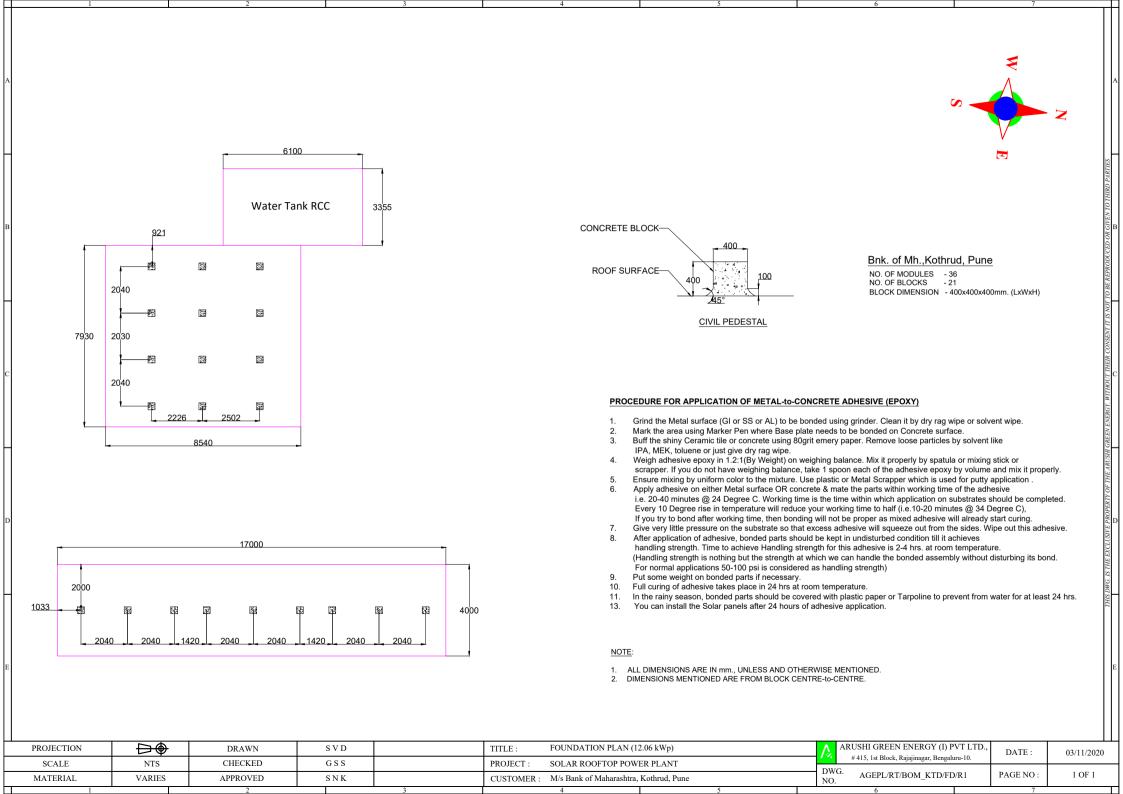
APPROVED

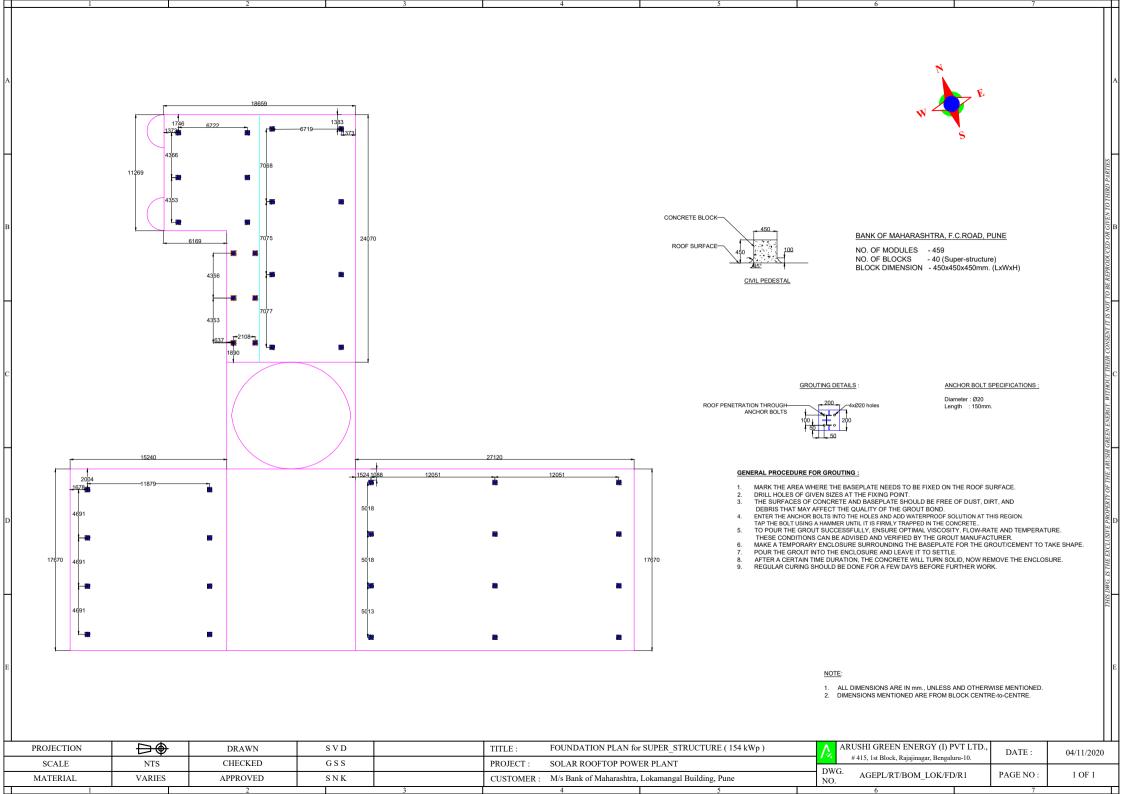
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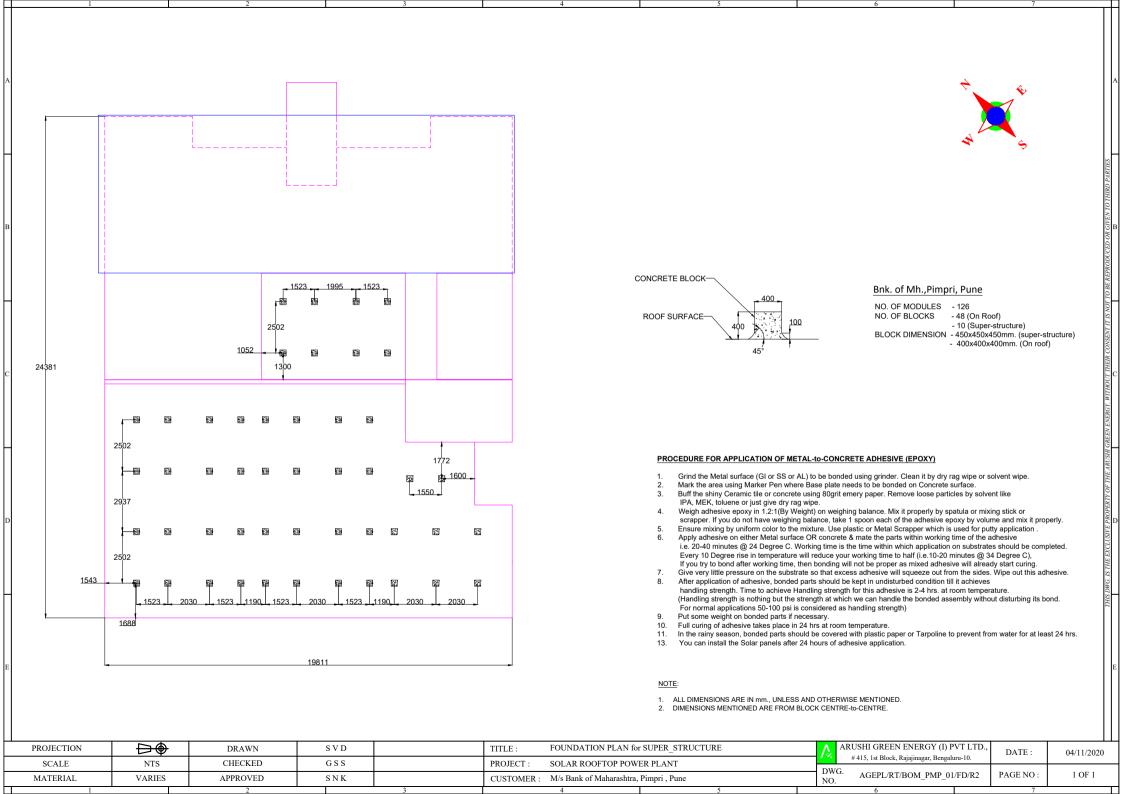
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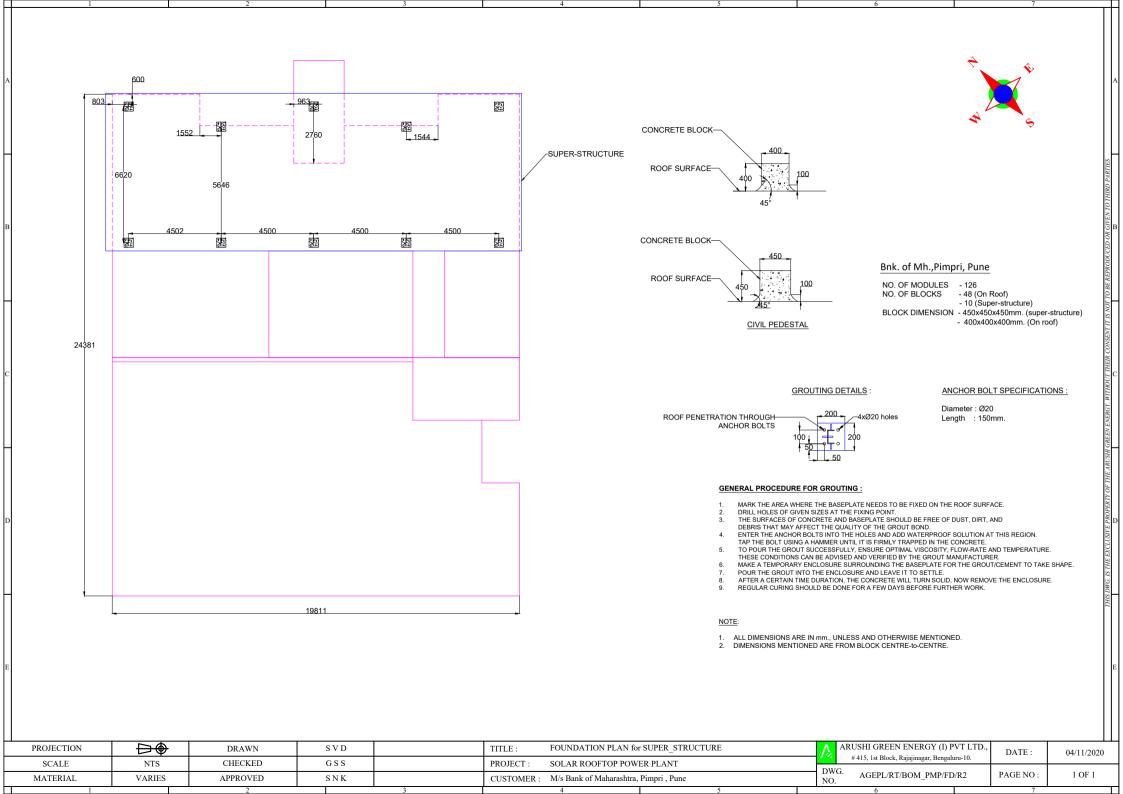
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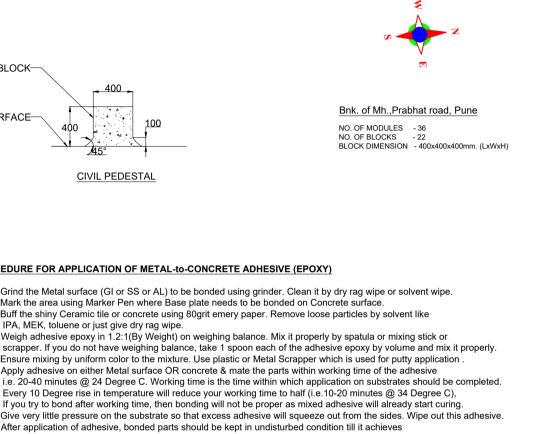
1 OF 1













CIVIL PEDESTAL

PROCEDURE FOR APPLICATION OF METAL-to-CONCRETE ADHESIVE (EPOXY)

- Grind the Metal surface (GI or SS or AL) to be bonded using grinder. Clean it by dry rag wipe or solvent wipe.
- Mark the area using Marker Pen where Base plate needs to be bonded on Concrete surface.
- Buff the shiny Ceramic tile or concrete using 80grit emery paper. Remove loose particles by solvent like IPA, MEK, toluene or just give dry rag wipe.
- Weigh adhesive epoxy in 1.2:1(By Weight) on weighing balance. Mix it properly by spatula or mixing stick or scrapper. If you do not have weighing balance, take 1 spoon each of the adhesive epoxy by volume and mix it properly.
- Ensure mixing by uniform color to the mixture. Use plastic or Metal Scrapper which is used for putty application.
- Apply adhesive on either Metal surface OR concrete & mate the parts within working time of the adhesive i.e. 20-40 minutes @ 24 Degree C. Working time is the time within which application on substrates should be completed. Every 10 Degree rise in temperature will reduce your working time to half (i.e.10-20 minutes @ 34 Degree C),
- Give very little pressure on the substrate so that excess adhesive will squeeze out from the sides. Wipe out this adhesive.
- After application of adhesive, bonded parts should be kept in undisturbed condition till it achieves handling strength. Time to achieve Handling strength for this adhesive is 2-4 hrs. at room temperature. (Handling strength is nothing but the strength at which we can handle the bonded assembly without disturbing its bond. For normal applications 50-100 psi is considered as handling strength)
- Put some weight on bonded parts if necessary.
- Full curing of adhesive takes place in 24 hrs at room temperature.
- In the rainy season, bonded parts should be covered with plastic paper or Tarpoline to prevent from water for at least 24 hrs.
- You can install the Solar panels after 24 hours of adhesive application.

NOTE:

CONCRETE BLOCK-

ROOF SURFACE-

10972

**

7

7

7

2

2

1548

12191

2030

2030

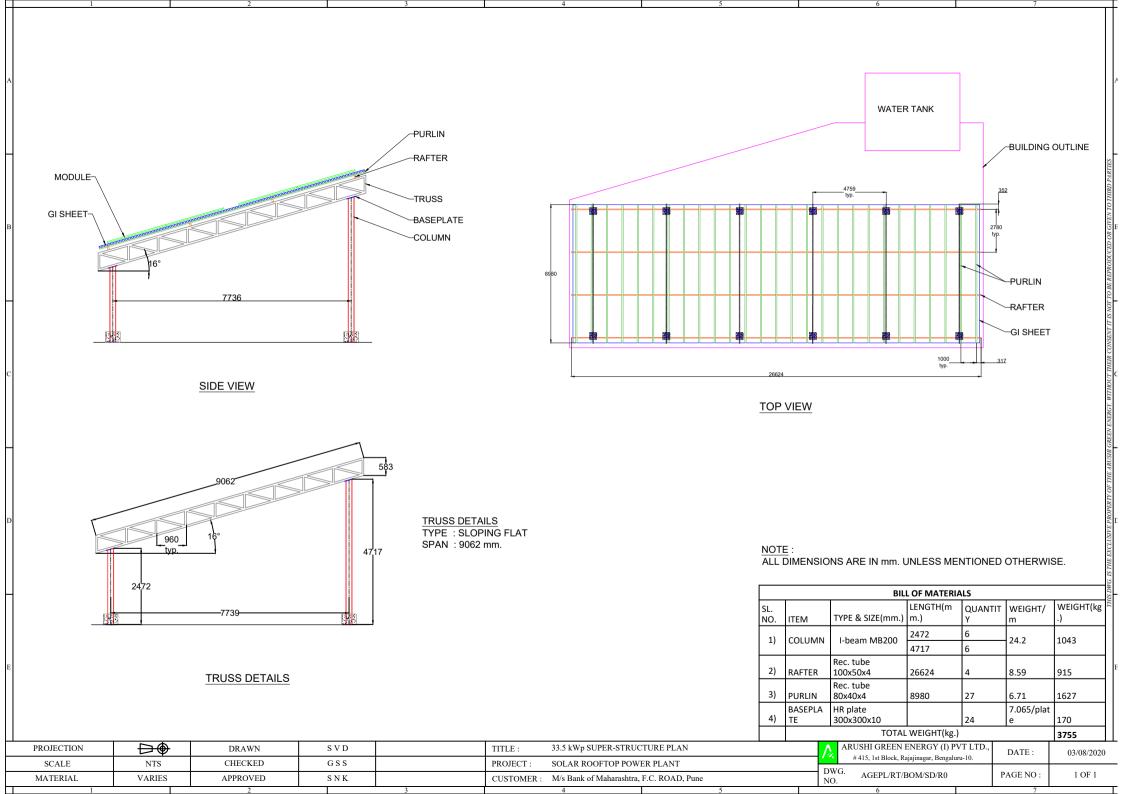
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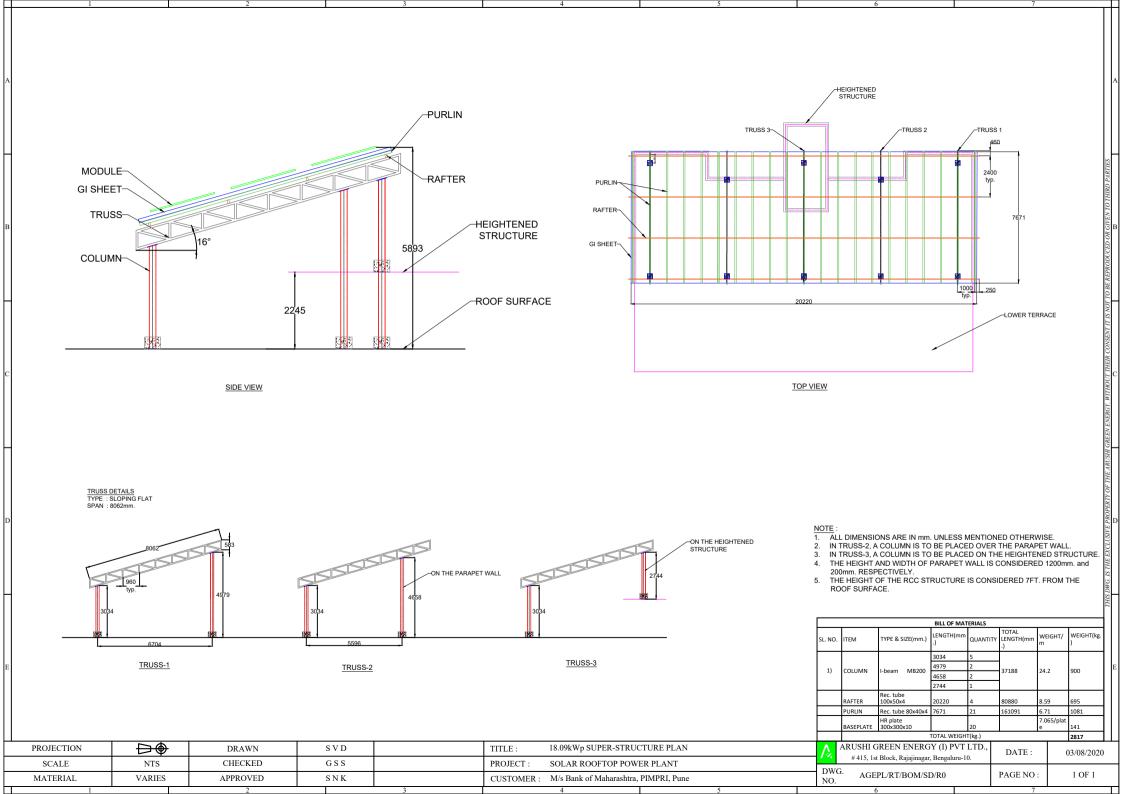
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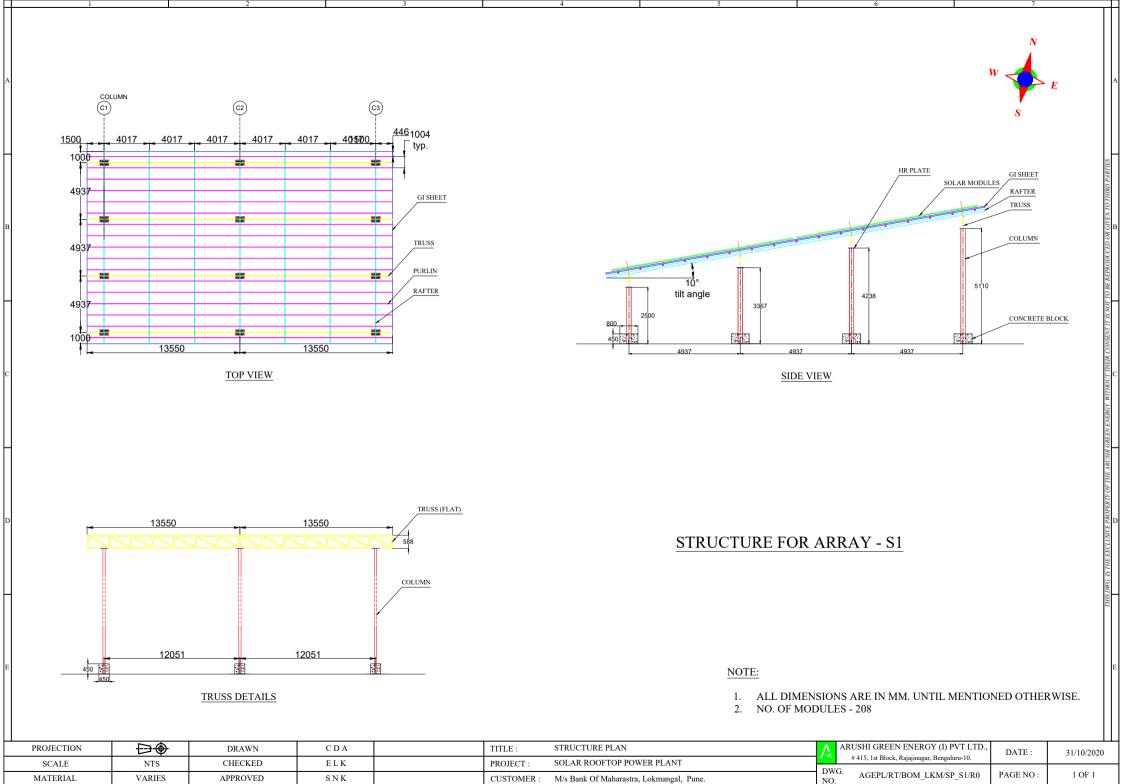
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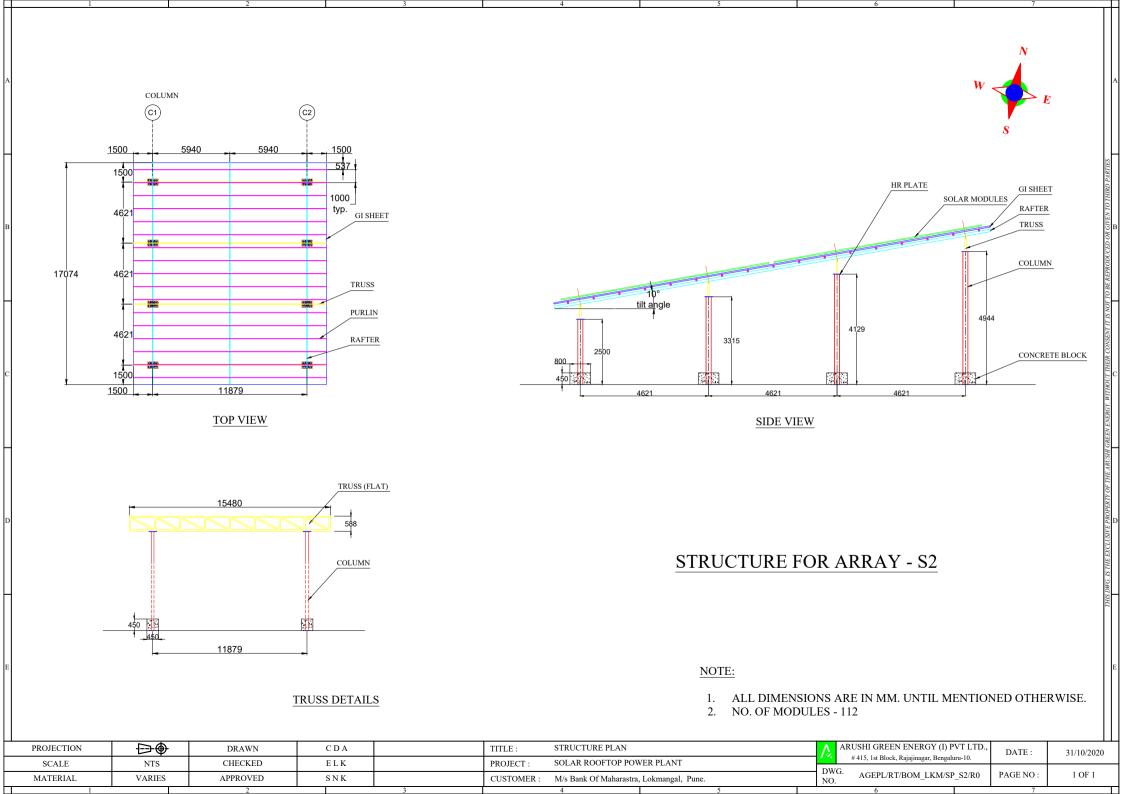
- 1. ALL DIMENSIONS ARE IN mm., UNLESS AND OTHERWISE MENTIONED.
- 2. DIMENSIONS MENTIONED ARE FROM BLOCK CENTRE-to-CENTRE.

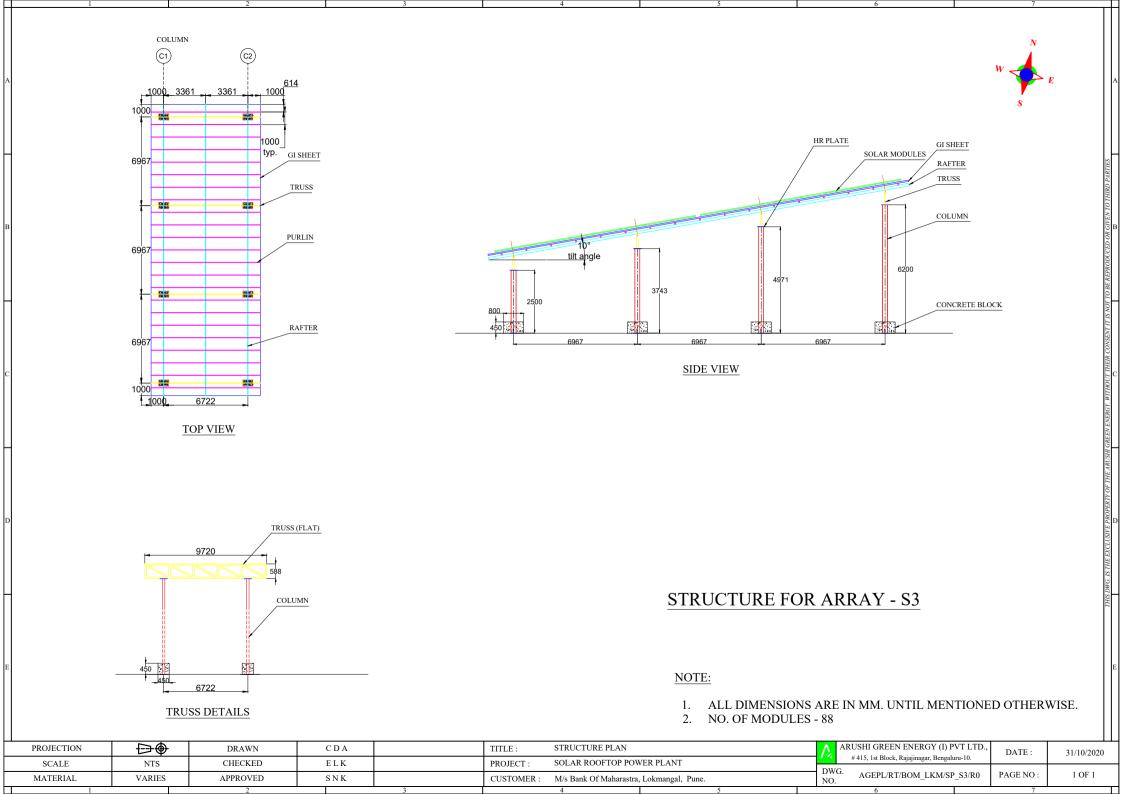
PROJECTION	□	DRAWN	SVD	TITLE:	FOUNDATION PLAN (12.06 kWp)		RUSHI GREEN ENERGY (I) PVT LTD.,	DATE:	03/08/2020
SCALE	NTS	CHECKED	GSS	PROJECT:	SOLAR ROOFTOP POWER PLANT	DWG.	# 415, 1st Block, Rajajinagar, Bengaluru-10.		
MATERIAL	VARIES	APPROVED	SNK	CUSTOMER:	M/s Bank of Maharashtra, Prabhat Road, Pune	NO.	AGEPL/RT/BOM_PRBT/FD/R0	PAGE NO :	1 OF 1

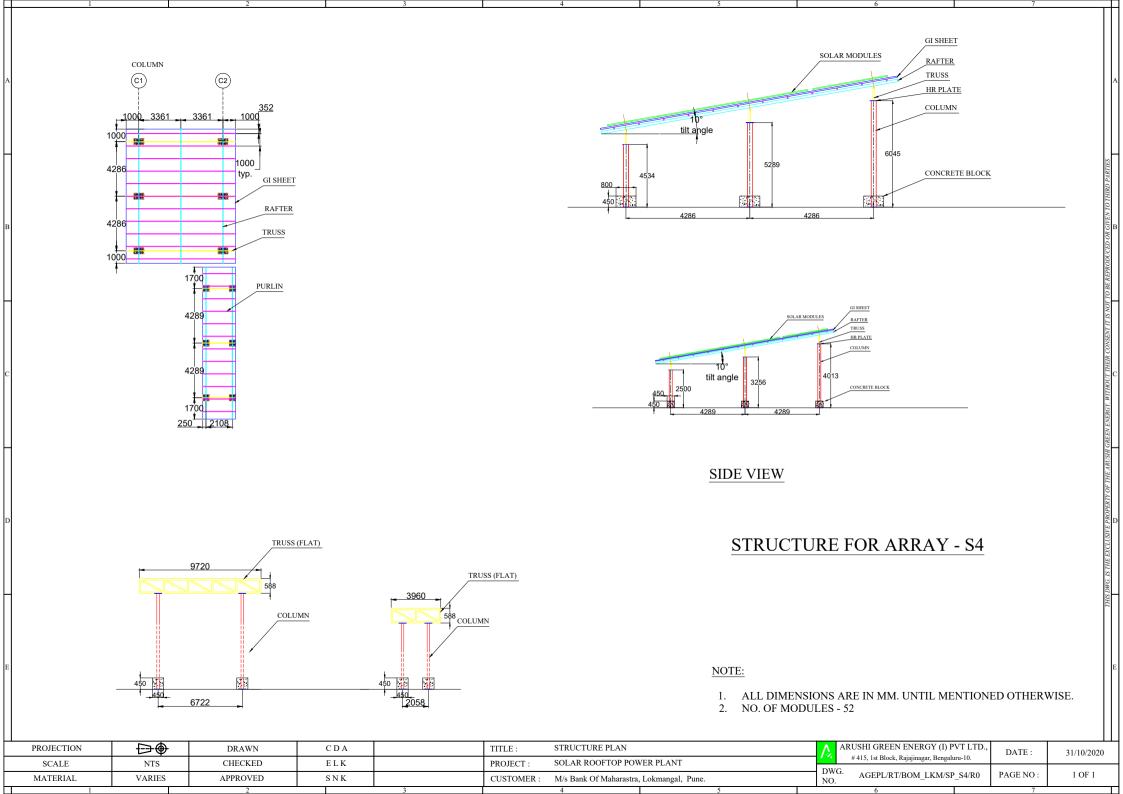


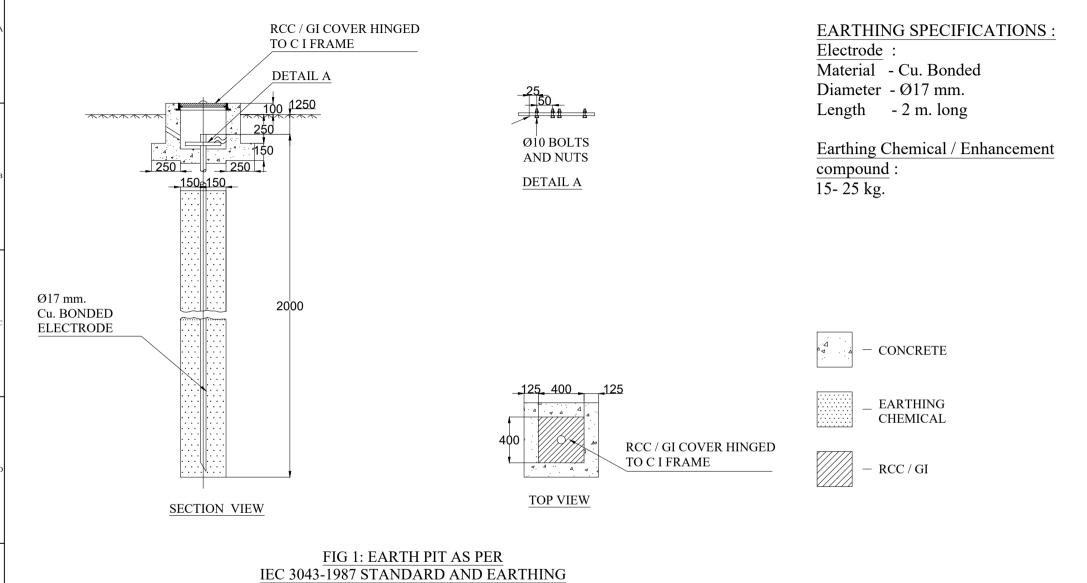












PROTECTION AS PER IEC 60364

NOTE:

- 1) ALL DIMENSIONS ARE IN MM. UNTIL MENTIONED OTHERWISE.
- 2) GIVEN EARTHING DETAILS IS COMMON FOR ALL THE SITES.

PROJECTION	₩	DRAWN	S V D	TITLE :	EARTHING DETAILS			ARUSHI GREEN ENERGY (I) P		DATE:	31/10/2020
SCALE	NTS	CHECKED	GSS	PROJECT :	SOLAR ROOFTOP POWI	ER PLANT	DWG	# 415, 1st Block, Rajajinagar, Bengalu	iru-10.		
MATERIAL	VARIES	APPROVED	SNK	CUSTOMER :	M/s Bank of Maharashtra,	Pune	DWG NO.	AGEPL/RT/BOM/ELP/R0		PAGE NO:	1 OF 1